

# Overview of the food science behind fatty acid technology

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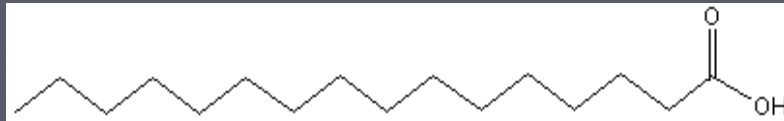
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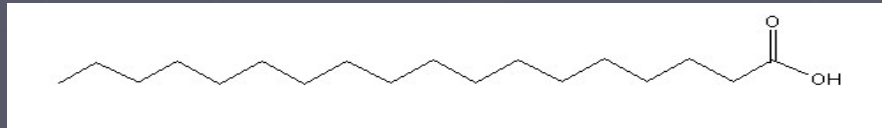
# Presentation outline

- ▶ **Structures of fatty acids (FA)**
- ▶ **Functions of FA in foods**
- ▶ **Processes to reduce trans FA**
- ▶ **Methods to measure trans FA**
- ▶ **Choices of fat/oil for specific uses**

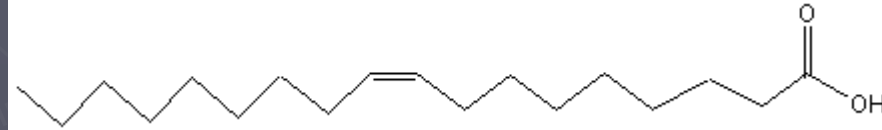
# Major FA in fats and oils



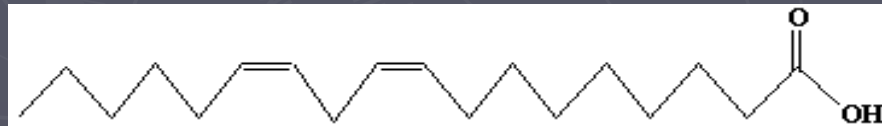
► **16:0, Palmitic acid**



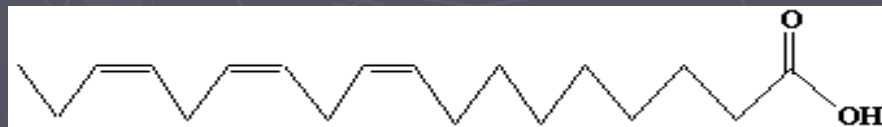
► **18:0, Stearic acid**



► **18:1, Oleic acid**

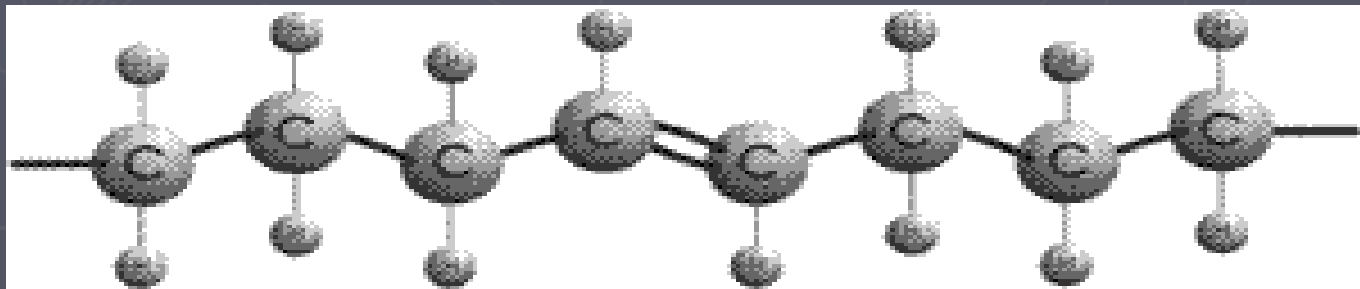
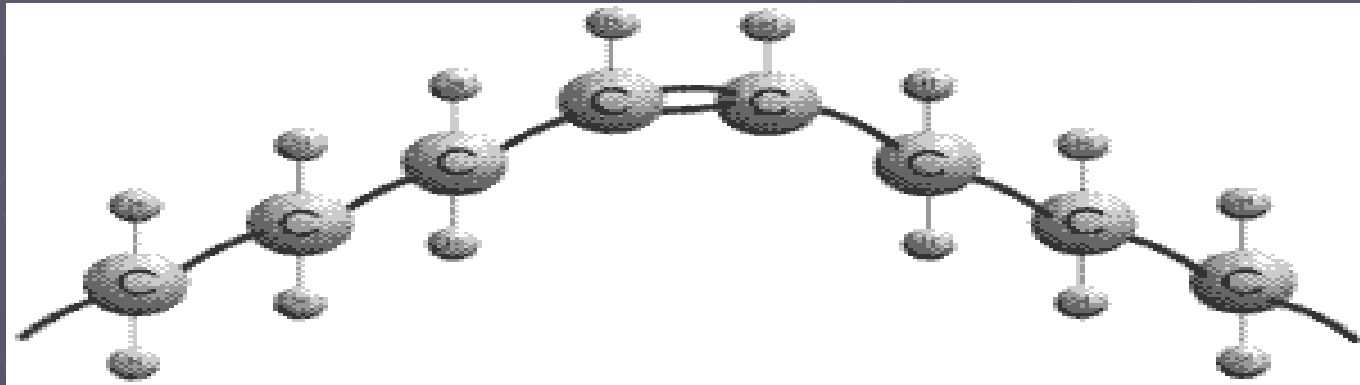


► **18:2, Linoleic acid**



► **18:3, Linolenic acid**

cis and trans molecular arrangements  
**Functional differences: trans more solid than  
cis, but less solid than saturated**



[http://www.iseo.org/ffo\\_1-4.htm](http://www.iseo.org/ffo_1-4.htm)

Institute of Shortening and Edible Oils

# Functions of palmitic acid (saturated)

- ▶ **Very stable**
  - In storage
  - During frying
- ▶ **Functions in foods**
  - Solid to form margarines, shortenings
  - Promotes smooth  $\beta'$  crystals
  - Spreads for bread
  - Creaming for baked products
- ▶ **BUT,  $\uparrow$  LDL-cholesterol,  $\uparrow$  heart disease**

# Functions of stearic acid (saturated)

- ▶ **Very stable**
  - **In storage**
  - **During frying**
- ▶ **Functions in foods**
  - **Solid to form margarines, shortenings**
  - **Spreads for bread**
  - **Creaming for baked products**
- ▶ **Neutral health benefits**

# Functions of oleic acid (monounsaturated)

- ▶ **Stable**
  - In storage
  - During frying
- ▶ **Functions in foods**
  - Liquid at room temperature
- ▶ **Neutral to positive health: ↑ HDL-cholesterol (good), ↓ LDL-cholesterol**
- ▶ **BUT, if too high, poor flavor**

# Functions of linoleic, linolenic acids (polyunsaturated)

- ▶ **Functions in foods**
  - Liquid at room temperature
- ▶ **Linoleic: omega-6; Linolenic: omega-3**
- ▶ **BUT, unstable in storage and frying**
  - Linoleic: small amount okay for flavor
  - Linolenic: main source of off-flavors, rancidity
- ▶ **↓↓ Total and LDL-cholesterol, ↑ HDL-cholesterol**



# Functions of trans FA

- ▶ **Stable**
  - In storage
  - During frying
- ▶ **Functions in foods - more solid than cis unsaturated, but less solid than saturated**
  - Solid to form margarines, shortenings
  - Spreads for bread
  - Creaming for baked products
- ▶ **BUT, trans ↑ LDL- and total cholesterol and TAG; ↓ HDL-cholesterol, ↑ heart disease**

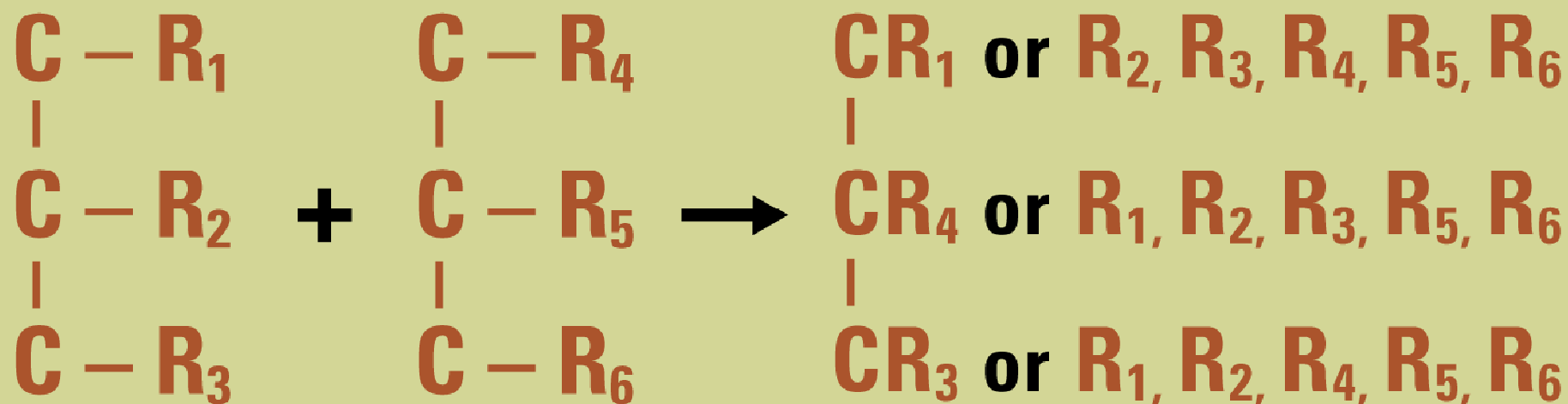
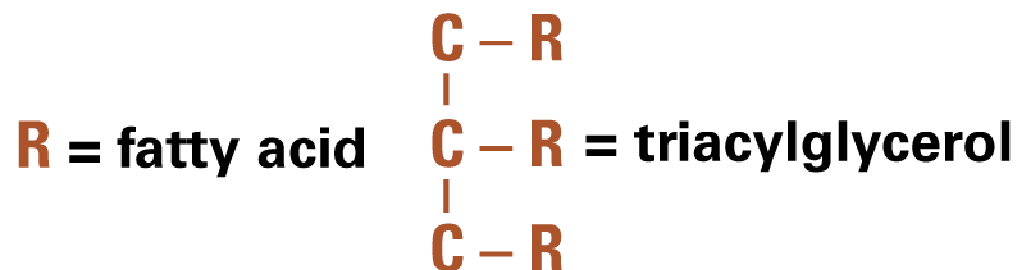
# **Processes to reduce trans FA by altering function/stability of oils**

- ▶ **Expeller press & physically refine oils to enhance stability; esp. health markets**
  - **Maillard browning products**
  - **Phospholipids (Frankel, 1998)**
- ▶ **Modify hydrogenation process to ↓ trans fatty acids**
  - **↑ H<sub>2</sub> pressure, ↓ temp., ↑ catalyst conc.**
- ▶ **Interesterify oils to enhance solid functional properties**

# Interesterification

- ▶ **Rearrange FA within the triacylglycerols (TAG) of a fat to alter melting and physical characteristics**
- ▶ **Chemical (random or directed) or enzymatic**

# Chemistry of Interesterification (INES)



**Oil 1**

**Oil 2**

**Interesterified Oil  
(theoretical)**

# Reasons to interesterify

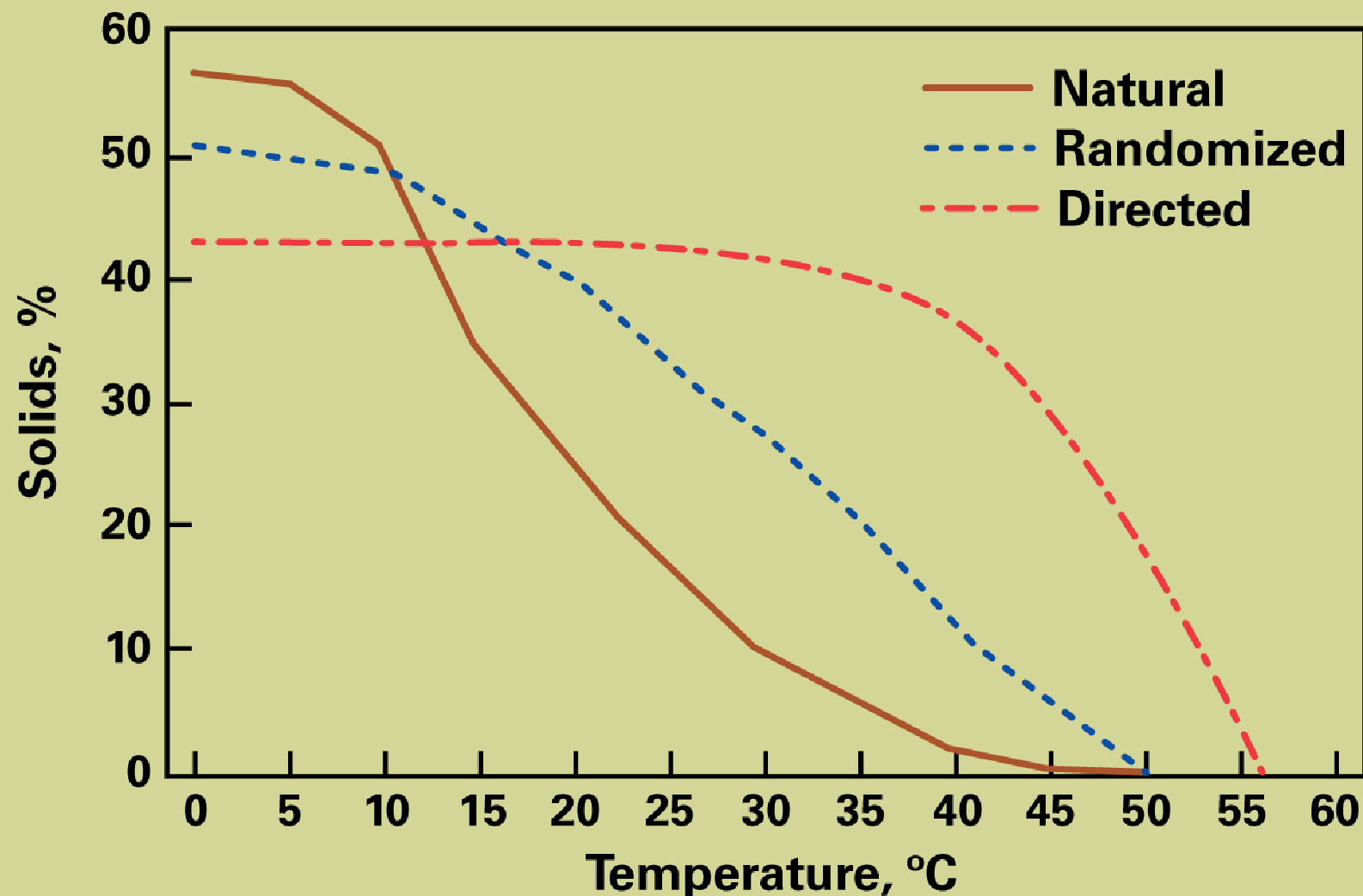
- ▶ **Modify melting point of a TAG without changing FA composition**
- ▶ **Produce a solid without trans FA**
- ▶ **Modify solid fat index/content at various temperatures**
- ▶ **Modify/stabilize crystal structure of TAG molecules ( $\beta'$  crystals)**

# Effect of random INES on M.P.

<u>Fat</u>	<u>Melting point (°C)</u>	
	<u>Before</u>	<u>After</u>
Soybean oil	-17	5.5
Cottonseed oil	1.5	34
Coconut oil	26	28.5
Palm oil	40	47
Prime steam lard	43	43
Beef fat	46	44.5

Source: Sonntag, Bailey's Industrial Oil and Fat Products, 1982

# Impact of INES on % solids



Source: Lampert, D. Processes and Products of Interesterification. *Introduction to Fats and Oils Technology* (second edition), O'Brien, R.D., W.E. Farr, and P.J. Wan (Eds.), AOCS Press, Champaign, IL, 2000.

# **trans FA method of measurement: Gas chromatography (GC), AOAC method 996.06 (2002)**

- ▶ **Mojonnier fat extraction**
- ▶ **Conversion to FA methyl esters**
- ▶ **Inject onto SP-2560 column, 100 m**
- ▶ **Time to run: ~ 1 hour**
- ▶ **Accuracy: to ~ 0.1g/serving**
- ▶ **Issues:**
  - **Sample prep and GC run times are lengthy**



# **trans FA method of measurement: Attenuated Total Reflection-Fourier Transform Infrared Spectroscopy (ATR- FTIR), AOCS method Cd 14d-96 (2002- 03)**

- ▶ **Mojonnier fat extraction**
- ▶ **No need to derivatize**
- ▶ **Load fat/oil into cell and read**
- ▶ **Time to read: ~ 1 minute**
- ▶ **Accuracy: ~ 0.5 g/serving (trans must be > 0.8 to 1% - depends on sample size)**
- ▶ **Issues:**
  - **fat cannot contain  $\geq 5\%$  conjugates**
  - **sample must be liquid while in cell**
  - **no distinction between different trans FA**

# Target for salad and cooking oils

## ► Needs:

- Bland flavor
- Light color
- Good stability
- Processing and packaging flexibility

## ► Choice: polyunsaturated and monounsaturated as possible (oil)

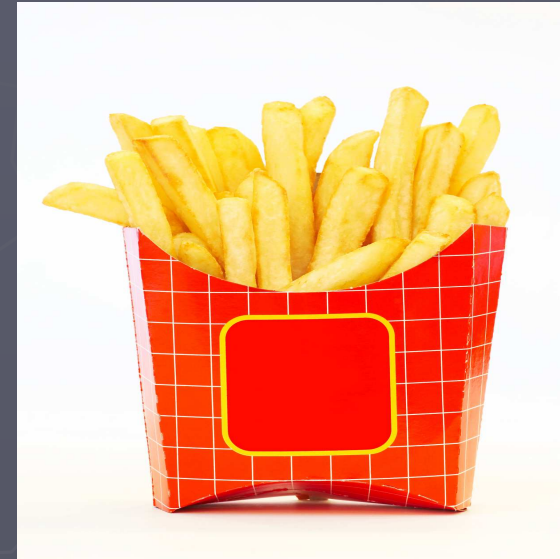


# Target for frying oils

## ► Needs:

- High stability
- Extended fry life
- Extended shelf life
- Good deep-fried food flavor

## ► Choice: monounsaturated as possible, some PUFA (oil)



# Target for margarines & shortenings

- ▶ **Needs:**
  - High stability
  - Extended shelf life
  - Good texture
  - Solid at room temperature
- ▶ **Choice:**  
some saturated FA for function; interesterified





